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WELDED ROUND DUCT SUBMITTAL

- Longitudinal seam welded Round duct
- All major fittings available
- Mig welded In Stainless Steel (2B finish only)
- Gauges available are 18 GA, 16 GA, 14 GA, 12 GA, 10 GA, 8 GA, & 7 GA

Product Overview Long Seam Welded Duct, single wall construction made from 304 2B stainless steel in duct diameters ranging from 6" to 60", with multiple lengths and accessories available. Sealing methods include spot, stitch, and continuous welded seams. Fittings are custom made for your specific project. End treatments available are Raw ends, Vanstone Angle Rings, & Welded Angle Rings.

Fabrication of Pipe:

Sheets of metal are cut per diameter stretch out at specified lengths. Then rolled into desired diameters, creating a solid round tube with one longitudinal seam which is butted up, tack welded on 4" centers, and then fully welded.

Fabrication of Fittings:

Elbows are available at any angle. Segmented elbows have a welded transverse seam and a welded longitudinal seam. Radius is standard 1.5x centerline, although any radius is available.
End Caps are flat discs welded to the end of the pipe or fittings in the shop or by the customer in the field.